



**Natural Action Technologies Inc.
The Art of Water**

(1) HD-24 / MR-24 Description and Installation Instructions

Thank you for choosing our water enhancing technology for home and personal use. Your device is designed to enhance water through a revitalization process which alters water quality in a similar way to nature. All the devices are maintenance free and require no service or maintenance when used properly. Please see warranty information and register here: <https://naturalaction.com/warranty-registration/>

GENERAL SPECIFICATIONS:

The body consists of PVC OR ABS (Model Pending) plastic and HDPE plastic (All models) with proprietary Di-Electric media for the Activated Flow Form Technology. We have a CE certification exemption from the EU and Australian Water Mark certification and are currently working towards further certifications.

WARRANTY DISCLAIMER

Misuse or improper installation may void your warranty and possibly cause subsequent water damage at your own liability. All 'in door' designated pressure units come with batch and serial manufacture # laser etched on the side and every unit and is pressure checked before shipping. This number needs entered in your on-line warranty registration referenced above.

**Natural Action Technologies Inc.
41353 Schadden Rd. Elyria, OH naturalaction.com
928-567-6466**



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(2) Satisfaction Guarantee / Warranty Return Information

We do our best to interact directly with manufacture or performance issues. Contact customer service and you will be directed to the appropriate channel for assistance regarding installations, performance, or any other questions and concerns.

WARRANTY CLAIMS / 90 DAY RETURNS:



For warranty claims or satisfaction guarantee, go to naturalaction.com and click on Exchange at the top of the page and fill out the digital form. **DO NOT contact your seller** for return/exchange. You will receive an Email acknowledgment. All claims are processed by Natural Action Tech Inc. within 24-48 business hrs.

See warranty information attached for the registration of your product, if applicable. Register your product by clicking Warranty Registration at the bottom of main page on naturalaction.com. Failure to register may result in warranty claim issues.

WRONG SHIPMENT:

If you believe you received the wrong Unit and did not order directly from us, contact **your seller directly** and they will file the appropriate information and correction with us.



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(3) HD24 / MR-24

The MR-24 series is the same technology as our HD-24 only the ionizing flow forms are separated by our MagnaRay™ technology. A more intense action is used to modify the water and help with scale removal and additional water softening and bio-response. After installing where there is scale deposition in plumbing system you can expect a period of 1-2 weeks of light flushing piping deposits.

HD-24/MR-24 SPECIFICATIONS:

Max Continuous Recommended Pressure: 100 PSI

Max Continuous Temperature: 140F

Color: Dark Grey

Material Construction: NSF-61 PVC PARTS, Food Grade HDPE

MagnaRay: 6 Neodymium Magnets@.5 Tesla, Cu 145 Frame,

Weight: 8lbs/5lbs

FITTINGS

Mating Fittings: Unit; Female 1" NPT (MR-24) / 1" or 3/4" NPT Female (HD-24)

(3/4" HD-24 Optional Shark Bite Adapter Copper Installation Shown on right) ~\$8/fitting Typical Installation Time: 15-30 minutes

Total installation length: Approximately 30"

May be installed in either direction, vertically, horizontally

Ensure piping is properly supported, deburred, and cleaned properly. The MR-24 comes with wall mount clamps due to additional weight of the MagnaRay™





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(4) **PREPARATION:** Install shark bite or other adapter fittings as necessary for the installation. Proper adapter fittings are required to mate to the ¾ or 1" NPT female which are integral to the HD-24 / MR-24 .

*** We recommend using Grey Kevlar PTFE tape (We prefer the MEGATAPE brand) <https://www.oatey.com/product/search?cat=&s=megatape> wrapped 3-5 times around (in the proper direction) the male adapter and additionally adding a small amount non-hardening sealer over top of the tape. (We prefer MEGALOC) brand. <https://www.oatey.com/products/hercules-megaloc--1330684393> Both are widely available at Home Depot or Lowe's. **DO NOT OVERTIGHTEN!** If there is any leakage undo the fitting and reapply the procedure. When properly done it does not require more than ½-¾ turn of tightening after hand tight.



*MR-24 ONLY

LEARN MORE INSTALLATION OF SHARK BITE FITTINGS, AND TYPICAL INSTALLATION VIDEO



SharkBite Fittings

INSTALLATION TIPS:

It is recommended to install the Unit in line, after the water meter and before the hot water heater inside the home. Outdoor well installations are also acceptable within warranty restrictions. We are not liable for improper installations. We recommend using license and bonded installer. Do not expose to direct sunlight, it will reduce the service life of the unit and potentially void the warranty.



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(5) MR-24 INSTALLATION OPTIONS



IN-LINE INSTALLATION
(SharkBite™ Option Shown)



WALL MOUNT (MASONRY - FRAMING)
(Wall Clearance Requirement)

"We need no science of formulae, but a science of forms"

- Viktor S.



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(6) Water Dedication

Viktor Schaubenger dedicated his life to observing Nature, which is technically the definition of science. He pointed out the major blunder of modern physics, by introducing the missing elements. Implosion and integrative forces. The science that puts things together, rather than focusing all its observation by taking things apart. Though both principles exist in Nature, it is obvious that the integrative forces always outweigh dis-integrative forces, otherwise life and matter would not exist.

He dedicated his life to observing water and the environment and made many predictions and scientific observations that riddled institution. His developments belied only simple machines and methods which relied on fluid motion and materials.

He noted that the way we moved water, under pressure forces in straight lines would inherently destroy the life force in water and lead to massive societal decay. He was aware of the healing properties of healthy mountain streams and understood the mechanisms in which they were destroyed. He coined the term "Understand and Copy Nature", and like Steiner and others, set forth a sacred pathway and the art of bio-mimicry.

Nearly 100 years later, albeit lazy to respond, science is just beginning to uncover the basics. Other dedicated men and women, like Andreas Schultz have implemented simplified methods of verifying and understanding water and its energetic properties. Author of The book '*Water Crystals - (Making the Quality of Water Visible)*'

Like these individuals, we have found great strides in revitalizing water so every human being, animal, and plant can experience closer energetics to that which is rare or inaccessible for most. Water revitalizing through structuring devices and natural mineral additives provide a simple and effective means to achieve the natural and original power of the mature mountain stream. Visit our member site for detailed information by becoming a member at naturalaction.com.